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Census File Number

**Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997**

**INSTRUCTIONS**

**1. General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**2. Valuation of Materials Consumed** – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**3. Contract Work** – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**4. Resales** – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies  <b>(A)</b>	Census material code  <b>(B)</b>	Unit of measure for quantities  <b>(C)</b>	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity  <b>(D)</b>	Cost, including delivery cost (freight-in)  <b>(E)</b>		
					573	574	Thou-
				Millions	sands		
<b>1</b> <b>2</b> <b>3</b> <b>4</b> <b>5</b> <b>6</b> <b>7</b> <b>8</b>	<b>Pulpwood</b> To convert logs to cords, consider 500 board feet equal to 1 standard cord; to convert chips to cords, consider 1 standard unit (200 cubic feet of gravity packed chips) equal to 1 standard cord  SOFTWOOD Bolts and logs Spruce and true fir (Report Douglas fir on line 4.)  Hemlock  Southern pine  Other softwoods (including Douglas fir and Jack pine)  Wood chips, slabs, cores, sawdust, bark, and other mill residues  HARDWOOD Bolts and logs Southern mixed hardwoods  Other hardwoods  Wood chips, slabs, cores, sawdust, bark, and other mill residues	241101 5	Standard cords		\$		
		241102 3					
		241104 9					
		241135 3					
		242012 3					
		241108 0					
		241137 9					
		242013 1					
<b>9</b>	<b>CHEMICALS</b> Chlorine	281211 3	Short tons				
<b>10</b>	Sodium hydroxide (caustic soda)	281238 6	Short tons (basis 100% NaOH)				
<b>11</b>	Sodium chlorate	281977 9	Short tons (100% NaClO <sub>3</sub> )				
<b>12</b> (Continued on next page)	Other sodium compounds	281010 9					

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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued

Line No.	Materials, parts, and supplies  <b>(A)</b>		Census material code  <b>(B)</b>	Unit of measure for quantities  <b>(C)</b>	Consumption of purchased materials and of materials received from other establishments of your company			
					Quantity  <b>(D)</b>	Cost, including delivery cost (freight-in)  <b>(E)</b>		
						574 Millions	Thou- sands	Dollars
<b>13</b>	CHEMICALS – Continued Aluminum sulfate		281961 3	Short tons (17% Al <sub>2</sub> O <sub>3</sub> )		\$		
<b>14</b>	Rosin sizing		289956 5	Thousand pounds (dry basis)				
<b>15</b>	Lime		327401 6	↑ Short tons				
<b>16</b>	Kaolin and ball clay		145501 3	↓				
<b>17</b>	Starch		204609 2	↑ Thousand pounds				
<b>18</b>	Synthetic resins		282130 4	↓				
<b>19</b>	Titanium dioxide, composite and pure		281620 5	Thousand pounds (100% TiO <sub>2</sub> )				
<b>20</b>	Calcium carbonate, precipitated		281991 0	Short tons (100% CaCO <sub>2</sub> )				
<b>21</b>	All other chemicals, including organic		280004 3					
<b>22</b>	WOODPULP Produced at affiliated or associated mills (except your pulp mill at this location) (a separate MC-2601 report should be filed by each separately located pulp producing mill)		261102 8	↑ Short tons (air dry basis)				
<b>23</b>	Purchased (market) woodpulp		261104 4	↓				
<b>24</b>	<b>Paperstock (Recovered paper, except own broke paper)</b> Mixed		190006 7	↑ Short tons ↓				
<b>25</b>	MECHANICAL Newspaper		190007 5					
<b>26</b>	Other		190072 9					
<b>27</b>	Corrugated, including kraft		190073 7					
<b>28</b>	High grade pulp substitutes		190009 1					
<b>29</b>	High grade deinking		190010 9					
<b>30</b>	OTHER MATERIALS Cotton linters		207431 8	Thousand pounds				
<b>31</b>	Linter pulp		261151 5	↑ Short tons				
<b>32</b>	Other fibrous materials (including rags, straw, and bagasse)		190015 8	↓				
<b>33</b>	Glues and adhesives		289101 8	Thousand pounds				
<b>34</b>	Plastics products consumed in the form of sheets, rods, tubes, and other shapes (except packaging plastics sheets)		308007 4					
<b>35</b>	Nonwoven fabrics		229710 9	Thousand sq yd				
<b>36</b>	Packaging paper and plastics film (coated, laminated, printed, etc.)		267102 2					
<b>37</b>	Paperboard boxes, containers, and corrugated paperboard		265001 8					
<b>38</b>	Cost of all other materials and components, parts, containers, and supplies consumed. . . . . <i>Describe the principal materials, etc., included in this value.</i>		970099 8					
<b>39</b>	<b>TOTAL</b> Sum of lines 1–38 should equal item 10, line a					\$		

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**Item 18A. TYPE OF BUSINESS AND KIND OF OPERATIONS PERFORMED DURING 1997**

Line No.	Item  (A)	Key	Mark (X) in appropriate boxes (B)	
			Yes	No
1	Pulp mill only (If yes, please complete section I of item 18B)	401	4309 <input type="checkbox"/>	4325 <input type="checkbox"/>
2	Paper or paperboard mill integrated with a pulp mill at the same location (If yes, please complete section I and section II of item 18B)	402	4408 <input type="checkbox"/>	4507 <input type="checkbox"/>
3	Paper or paperboard mill not integrated with a pulp mill (If yes, please complete section II of item 18B)	403	4549 <input type="checkbox"/>	4523 <input type="checkbox"/>
4	Converter integrated with a pulp or paper mill at the same location (If yes, please complete section II and section III of item 18B)	404	4556 <input type="checkbox"/>	4622 <input type="checkbox"/>
5	Converter not integrated with a pulp or paper mill at the same location (If yes, please complete section III of item 18B)	405	4614 <input type="checkbox"/>	4630 <input type="checkbox"/>

**Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997**

**INSTRUCTIONS**

**1. General** – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**2. Valuation of Products** – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

**3. Contract Work** – Report products made by others for you from your materials on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines products that you made from materials owned by others. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

**4. Resales** – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

**5. Detailed Data Reported Elsewhere** – Items denoted by an asterisk (\*) require totals for groups of products covered in the more frequent Current Industrial Reports(CIR). If you report on the CIR forms, the sum of the detailed CIR products should equal the total reported on this census form.

**NOTE:** Only CIR totals are requested; do not duplicate detail reported on the CIR.

**Section I – PULP MILL OPERATION**

**Pulp Mill Activities** – Integrated operations consisting of pulp mills and primary paper and board mills at the same physical location need file only one report (MC-2601) for both activities.

**Column (D-1) – Quantity Produced for All Purposes** – Report amount of pulp and other specified products, lines 1–13, made in this establishment during 1997 whether sold, transferred, added to inventory, or used in further processing.

**Columns (D-2) and (E) – Total Shipments (Market) and Interplant Transfers** – Report on lines 1–15, quantity and selling value, f.o.b. plant, of products made in this establishment which were physically shipped from this establishment during 1997.

Exclude transfers of woodpulp to your paper or board mill at this location. Include products transferred to other establishments of your company (such as other manufacturing plants or separate sales branches). Include products shipped on consignment, whether or not sold at the end of the year. Deduct returned goods.

Please do not combine product lines.

Line No.	Products and services  (A)	Census product code  (B)	Unit of measure for quantities  (C)	Total shipments (market) and interplant transfers, excluding transfers of woodpulp to your paper or board mill at this location				
				Quantity produced for all purposes		Value, f.o.b. plant (E)		
				582 (D-1)	583 (D-2)	584 Millions	Thou- sands	Dollars
1	Special alpha and dissolving woodpulp (sulfite and sulfate for chemical conversion, papermaking, and other uses) <b>(26111)</b>	26111 00 5	Short tons (air dry)			\$		
2	SULFATE WOODPULP, INCLUDING SODA <b>(26113)</b>	26113 35 7						
3	Sulfate, bleached and semibleached, including soda	26113 43 1						
4	Sulfate, unbleached	26113 43 1						
5	Sulfite and other woodpulp <b>(26114)</b>	26114 32 2						
6	Sulfite, bleached and unbleached	26114 32 2						
7	Groundwood (stone, refiner, and thermomechanical)	26114 66 0						
8	Semichemical	26114 72 8						
9	Other	26114 78 5						

**Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued**

Line No.	Products and services *Item corresponds to products reported on Current Industrial Reports		Census product code	Unit of measure for quantities	Quantity produced for all purposes	Total shipments (market) and interplant transfers, excluding transfers of woodpulp to your paper or board mill at this location		
						Quantity	Value, f.o.b. plant (E)	
							584	Thou-
(A)	(B)	(C)	(D-1)	(D-2)	Millions	sands		
8	PULP, OTHER THAN WOOD, AND PULP MILL BYPRODUCTS, N.E.C. (26115)	Cotton linter pulp	26115 11 3	↑ Short tons (air dry)				
9		Other pulp (including pulp made from straw, rag, flax, deinked paper, bagasse, etc.) – Specify kind	26115 13 9		↓			
10		Turpentine, sulfate	26115 17 0	Thousand gallons				
11		Other cooking liquor byproducts (skimmings, binders, fuel, etc.) – Specify kind	26115 19 6	↑ Short tons (air dry)				
12	TALL OIL	Crude (corresponds to item code 8600 as reported in Current Industrial Report M20N, Animal and Vegetable Oils, for 1997)* (Report skimmings on line 11.)	28610 20 2	↑ Thousand pounds				
13		Refined, containing less than 90 percent free fatty acids (including tall oil resins other than tall oil rosin) (corresponds to item code 8700 as reported in Current Industrial Report M20N, Animal and Vegetable Oils, for 1997)*	28610 25 1					
14	TALL OIL FATTY ACIDS	Fatty acids (containing less than 2 percent rosin acids and more than 95 percent fatty acids)	28992 92 3					
15		Fatty acids (containing 2 percent or more rosin acids)	28992 94 9		↓			

**Section II – PAPER AND BOARD MILL OPERATIONS**

**Paper and Board Mill Activities** – Paper and board mills having integrated converting facilities at the same physical location need file only one report (MC-2601) for all activities. Integrated activities were previously reported on separate forms.

The division between the primary product of the paper machine and the secondary or converted product is not always precise. Generally, primary manufacture ends when the product of the machine has been "finished" and is ready for shipment. In finishing, some incidental operations may be performed which, if performed in a converting plant, would be considered part of the converting operation.

When such operations are limited and incidental in character and do not result in substantially altering the character of the sheet, they may be considered a part of primary manufacture. Primary manufacture includes cutting, reeling, trimming, sorting, or supercalendering operations directly behind the machine.

All processes, such as off-machine coating of paper, laminating, die-cutting, waxing, shaping into envelopes, bags, boxes, etc., are, however, considered converting operations and should be reported in section III of item 18B.

**Column (D-1) – Quantity Produced for All Purposes** – Report amount of tissue paper and other machine-creped paper, lines 51–58, made in this establishment during 1997 whether sold, transferred, added to inventory, or used in your tissue converting operation at this location.

**Column (D-2) and (E) – Total Shipments (Market) and Interplant Transfers** – Report selling value, f.o.b. plant, of all products made in this establishment which were physically shipped from this establishment during 1997. Report quantity on a finished basis (e.g., less machine and finishing room waste). Exclude transfers of paper and board to your converting facility at this location. Include products shipped on consignment, whether or not sold at the end of the year. Deduct returned goods.

Report quantities in the unit of measure specified. Also, report quantity on a finished basis (e.g., less machine and finishing room waste).

Please do not combine product lines.

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services		Census product code	Total shipments (market) and interplant transfers, excluding transfers of paper and board to your converting facility at this location			
				Quantity (Short tons)	Value, f.o.b. plant (E)		
					584	Thou-	Dollars
(A)	(B)	(D)	Millions	sands			
16	Newsprint		26211 00 3		\$		
17	UNCOATED GROUND-WOOD PAPER (Containing more than 10 percent mechanical fiber) (26212)	Publication and printing, including supercalendered	26212 13 4				
18		Other converting and miscellaneous groundwood, including form bond, wallpaper base, and body stock for coating	26212 27 4				
19	Clay Coated Printing and Converting Paper (26213)	Defined as and limited to papers that have coatings added for the purpose of improving the printing surface and receive at least 2 1/2 pounds of coating weight per ream (25" x 38" 500, 3.75 g/m2) on either side with 50 percent or more of the coating weight added consisting of pigment					
		Coated groundwood (containing more than 10 percent mechanical fiber) including prime-coated body stock	26213 11 6				
20		COATED FREESHEET (Containing not more than 10 percent mechanical fiber) (including prime coated body stock)	One side	26213 21 5			
21		Two sides	26213 23 1				
22	Uncoated Freesheet (Containing not more than 10 percent mechanical fiber) (26214)	WRITING	Bond and writing, including protective check	26214 31 2			
23			Form bond in rolls	26214 32 0			
24			Body stock for communication, copying, and related papers	26214 37 9			
25			Other technical and reproduction papers, including mimeograph and gelatin and spirit process duplicating	26214 41 1			
26			Tablet	26214 47 8			
27			Other, including ledger, onion skin, papeterie and wedding	26214 48 6			
28			PUBLICATION AND PRINTING	Plain, including machine finish, English finish, antique, bulking, eggshell, and supercalendered	26214 54 4		
29		Offset		26214 55 1			
30		Other uncoated publication and printing freesheet		26214 56 9			
31			Cover and text papers	26214 60 1			
32		OTHER CONVERTING AND MISCELLANEOUS UNCOATED FREESHEET	Envelope (white wove)	26214 71 8			
33	Kraft envelope (bleached kraft and brown kraft) (basis weights range normally from 16 to 44 pounds (17" x 22" – 500, 60–165 g/m2)		26214 73 4				
34	Body stock for coating (base or raw stock for conversion of off-machine coating) and all other converting and miscellaneous uncoated freesheet		26214 89 0				

CONTINUE WITH ITEM 18B ON PAGE 10

**Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued**

Line No.	Products and services		Census product code	Total shipments (market) and interplant transfers, excluding transfers of paper and board to your converting facility at this location				
				581	583	Value, f.o.b. plant		
						<b>(E)</b>		
						584	Thou-	Dollars
<b>(A)</b>	<b>(B)</b>	<b>(D)</b>	Millions	sands				
35	<b>Bleached Bristols, Excluding Cotton Fiber Index and Bogus (Weight more than 150 g/m 2) (26215)</b>	UNCOATED BRISTOLS	Tag stock	26215 31 9		\$		
36			File folder stock	26215 32 7				
37			Other uncoated bristols, including tabulating card stock, index, printing, and postcard	26215 37 6				
38			Coated bristols	26215 58 2				
39	<b>COTTON FIBER PAPERS AND THIN PAPER (26216)</b>	Cotton fiber papers, including cotton fiber index (Containing 25 percent or more cotton or similar fibers)		26216 15 0				
40				Thin paper, including carbonizing; Bible paper; dermatype, mimeotype, and duplicating stencil; India paper, tipping paper, condenser paper, and cigarette; etc.	26216 27 5			
41	<b>UNBLEACHED KRAFT (Not less than 80 percent) PACKAGING AND INDUSTRIAL CONVERTING PAPER (26217)</b>	Shipping sack (including sack meeting minimum standards Federal Specifications UU-S-48 and other unbleached kraft shipping sack paper)		26217 30 7				
42				Bag and sack, other than shipping sack (including grocers' bag and sack, and other unbleached kraft bag for notion, millinery, and other variety bag and either machine-made or handmade specialty bag)	26217 50 5			
43				Wrapping and specialty packaging (92 pounds or less) including treated and untreated butchers paper; flour, sugar, dog food, cookie bags; beverage, cereal, confectionery, and dairy products; fast foods; locker freezer paper; and miscellaneous wrapping grades (e.g., screening, core stock, mill wrappers, carliners, and side rolls)	26217 60 4			
44				Other converting, including creping (92 pounds or less); asphaltting paper, including creped or creping stock for asphaltting (asphalt kraft wrapping base stock, celery bleaching paper, kraft waterproof stock, mulch paper, saturating or coating asphalt, waterproof wrapping stock), coating and laminating, gumming, twisting, spinning, and waxing stocks 18 pounds or more	26217 68 7			
45	<b>PACKAGING AND INDUSTRIAL CONVERTING PAPER, EXCEPT UNBLEACHED KRAFT (26218)</b>	Shipping sack, including combination kraft and rope, bleached and semibleached		26218 30 5				
46				Other bag and sack, except shipping (including grocer, liquor, millinery, notion, variety, etc.)	26218 50 3			
47				Specialty packaging (92 pounds or less) and wrapping (including treated and untreated butcher paper; flour, sugar, dog food, and cookie bags; beverage, cereal, confectionery, and dairy products; fast foods; locker freezer paper and miscellaneous wrapping grades (e.g., screening, core stock, mill wrappers, carliners, and side rolls)	26218 60 2			
48				Other converting stock, including asphaltting and creping stocks (not more than 92 pounds), coating and laminating, gummed, twisting and spinning stock (19 pounds or more), and waxing stock (19 pounds or more)	26218 70 1			
49				Glassine, greaseproof, and vegetable parchment (all grades regardless of end use, including specialty packaging with weight not more than 92 pounds)	26218 83 4			
50		Special industrial paper (except specialty packaging) – grades which are usually manufactured to exact specifications of individual customers, require a high degree of specialized technical input, and typically have a high unit value (e.g., absorbent papers, battery separators, electrical papers, filter papers, medical, release papers, pressboard, matrix, vulcanized fiber, resin impregnating, loudspeaker, teabags, etc.) <b>(26219)</b>		26219 00 6				

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services  <b>(A)</b>		Census product code  <b>(B)</b>	Quantity produced for all purposes (short tons)  <b>(D-1)</b>	Total shipments (market) and interplant transfers, excluding transfers of woodpulp to your paper or board mill at this location			
					Quantity (short tons)  <b>(D-2)</b>	Value, f.o.b. plant <b>(E)</b>		
						583	584	Thou- sands
51	Tissue Paper and Other Machine-Creped Paper (2621A)  (Report shipments of converted tissue and sanitary paper products in section III of item 18B)	SANITARY PAPER	Toilet tissue	2621A 11 0		\$		
52			Facial tissue, other than toweling, napkin, and toilet	2621A 30 0				
53			Napkin stock, except sanitary napkin stock wadding	2621A 51 6				
54			Toweling, excluding wiper stock	2621A 60 7				
55			Wiper stock, regular, facial, and wadding type	2621A 73 0				
56			Other sanitary stock, including sanitary napkin stock wadding, aseptic paper, barber's headrest paper, dental sanitary paper, toilet seat cover stock, reinforced paper stock, tablecovering stock, etc.	2621A 78 9				
57		TISSUE PAPER, EXCLUDING SANITARY AND THIN (All weights less than 18 pounds, 24" x 36"-500, 29.4 g/m2)	Wrapping tissue, including florist tissue stock, hosiery paper, interleaving, antitarnish, industrial, sheet wrapping tissue, etc.	2621A 81 3				
58			Other tissue paper, including waxing tissue stock, creped wadding for interior packaging (excluding sanitary and thin) (creping tissue, dress cover test stock, envelope-lining tissue, foil-mounting tissue, matrix or stereotype tissue, pleating tissue, sales book tissue, twisting tissue stocks, fruit and vegetable wraps, pattern tissue stock, etc.)	2621A 88 8				
Line No.	Products and services  <b>(A)</b>		Census product code  <b>(B)</b>	Quantity produced for all purposes (short tons)  <b>(D-1)</b>	Total shipments (market) and interplant transfers, excluding transfers of woodpulp to your paper or board mill at this location			
					Quantity (short tons)  <b>(D)</b>	Value, f.o.b. plant <b>(E)</b>		
						583	584	Thou- sands
59	CONSTRUCTION PAPER (2621B)	Roofing felts, saturating and dry	2621B 22 5		\$			
60		Other construction paper, including sheathing paper, floor covering felts, automotive felts, deadening industrial felts, and insulating paper blankets	2621B 28 2					
61	UNBLEACHED KRAFT PACKAGING AND INDUSTRIAL CONVERTING PAPERBOARD (80 percent or more virgin woodpulp, kraft sulfate process) (26311)	Unbleached linerboard	26311 10 0					
62		Other unbleached packaging and industrial converting kraft paperboard, including tube, can, and drum; corrugating medium; folding carton-type board, etc.	26311 88 6					

CONTINUE WITH ITEM 18B ON PAGE 12

**Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued**

Line No.	Products and services  <b>(A)</b>		Census product code  <b>(B)</b>	Total shipments (market) and interplant transfers, excluding transfers of woodpulp to your paper or board mill at this location				
				Quantity (short tons) <b>(D)</b>	Value, f.o.b. plant <b>(E)</b>			
					584	Thou-	Dollars	
			581	583	Millions	sands		
63	BLEACHED PACKAGING AND INDUSTRIAL CONVERTING PAPERBOARD (80 percent or more virgin bleached woodpulp) (26312)	Linerboard	26312 10 8		\$			
64		Folding carton-type board	26312 40 5					
65		Milk carton board	26312 61 1					
66		Heavyweight cup and round nested food container	26312 62 9					
67		Plate, dish, and tray stock	26312 63 7					
68		Other solid bleached board, including paperboard for moist, liquid, and oily foods	26312 88 4					
69	Semichemical paperboard, including corrugating medium and other uses (75 percent or more virgin woodpulp, the predominant portion being produced by semichemical process)		26313 00 7					
70	<b>Recycled Paperboard (26314)</b> <i>(Manufactured from various grades of paper stock with the predominant portion of its furnish being recycled fibers; sometimes including a very minor portion of virgin fibers, unless otherwise indicated)</i>	SHIPPING CONTAINER BOARD	Linerboard (less than 80 percent virgin fiber)	26314 10 4				
71			Corrugating medium (less than 75 percent virgin fiber)	26314 20 3				
72			Container chip and filler board	26314 30 2				
73		FOLDING CARTON BOARD	Unlined chipboard	26314 43 5				
74			Lined, including kraft and white	26314 41 9				
75			Clay-coated	26314 46 8				
76		Setup board		26314 50 0				
77		PACKAGING AND INDUSTRIAL CONVERTING PAPERBOARD	Tube, can, and drum stock	26314 81 5				
78			Gypsum linerboard	26314 82 3				
79	Other recycled paperboard, including panelboard and wallboard stock and other special combination packaging and industrial converting paperboard			26314 88 0				
80	Wet machine board, including binder's board and shoe board		26318 00 6					

Line No.	Products and services  <b>(A)</b>		Census product code  <b>(B)</b>	Unit of measure for quantities  <b>(C)</b>	Products shipped and other receipts				
					Quantity <b>(D)</b>	Value, f.o.b. plant <b>(E)</b>			
						584	Thou-	Dollars	
			581	583	Millions	sands			
81	<b>Nonwoven Fabrics (22971)</b> Includes fabrics of a textile structure produced by bonding or interlocking of fibers, or both, accomplished by mechanical, chemical, or solvent means and combination thereof. It can be further defined as a textile structure consisting of a web or mat of fibers held together with a bonding material. Excluded are paper, woven, knitted, or tufted fabrics; and pressed punched, or woven felts.	Wet laid	22971 24 6	Thousand square yards		\$			
82		DRY LAID	Carded		22971 38 6				
83			Air laid		22971 32 9				
84		Other, including spunbonded and melt blown			22971 00 6				

CONTINUE WITH ITEM 18B ON PAGE 13

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Section III – Converting Operations

(See Section II – "Paper and Board Mill Operations" for reporting instructions).

Line No.	Products and services  (A)			Census product code  (B)	Unit of measure for quantities  (C)	Products shipped and other receipts							
						Quantity  (D)	Value, f.o.b. plant (E)						
							Millions	Thousands	Dollars				
85	SANITARY NAPKINS AND TAMPONS (26767) Sanitary napkins (including maternity pads) (Report hospital pads on line 105)			26767 14 5	Thousands		\$						
86	Tampons			26767 51 7									
87	Sanitary Tissue Paper Products (26769) Facial tissues and handkerchiefs (including sputum wipes)			26769 11 7	Short tons								
88				TABLE NAPKINS (Including plain, creped, and facial tissue type)						Industrial (bulk and dispenser type)	Regular type, single-ply	26769 25 7	
89											Dispenser	26769 27 3	
90											Facial tissue type, 2-ply or more	26769 33 1	
91										Retail packages (resale)	Regular type, single-ply	26769 35 6	
92											Facial tissue type, 2-ply or more	26769 37 2	
93										TOILET TISSUE	Rolls and ovals	Industrial Facial tissue type, 2-ply or more	26769 41 4
94				Regular type, single-ply								26769 43 0	
95				Retail packages (resale)								Facial tissue type, 2-ply or more	26769 45 5
96												Regular type, single-ply	26769 47 1
97				Interfolded and flat package								26769 55 4	
98				TOWELS (Rolled, folded, or inter-folded)						Industrial		26769 71 1	
99										Retail packages (resale)	Single-ply	26769 76 0	
100											2-ply or more	26769 77 8	
101	Wipers (windshield, industrial, and lithographic plate), except nonwoven			26769 81 0									
102	Other sanitary paper products (including absorbent pads, toilet seat covers, bibs, headrests, tray covers), (except surgical and medical) – Specify kind			26769 99 2									
103	DISPOSABLE DIAPERS AND SIMILAR DISPOSABLE PRODUCTS (Usually containing pulp or cellulose fibers)			26768 00 2	Thousands								
104	Diapers, disposable (except adult), including disposable training pants (26768)			38421 34 3									
105	Diapers; adult disposable			38421 36 8									
	Incontinent pads and bedpads; disposable												

CONTINUE WITH ITEM 18B ON PAGE 14

**Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued**

Line No.	Products and services  <b>(A)</b>		Census product code  <b>(B)</b>	Products shipped and other receipts			
				Quantity  <b>(D)</b>	Value, f.o.b. plant <b>(E)</b>		
					584 Millions	Thou- sands	Dollars
<b>106</b>	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT  <i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>						
<b>107</b>		18			\$		
<b>108</b>		26					
<b>109</b>		34					
<b>110</b>		42					
<b>111</b>		59					
<b>112</b>	CONTRACT WORK  Receipts for work done for others on their own materials . . . . . <i>Describe below products worked on and kind of work.</i>	93000 00 8					
<b>113</b>	MISCELLANEOUS RECEIPTS	Bark	99980 15 3				
<b>114</b>		Sales of mill residues other than bark (including sawdust, shavings, slabs, cores, fuel wood, etc.)	99980 17 9				
<b>115</b>		Receipts for sold electricity	99980 51 8				
<b>116</b>		Other miscellaneous receipts (including receipts for repair work, etc.)	99980 98 9				
<b>117</b>	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6				
<b>118</b>	<b>TOTAL value of shipments and other receipts</b> Sum of lines 1–117, column (E)		77000 00 8		\$		

**Items 19–21 – Not applicable to this report**

**REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.**

**Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.**

Name of person to contact regarding this report ( <i>Print or type</i> )		Telephone	Area code	Number	Extension	
667	1	2				
Name of company		Address ( <i>Number and street, city, State, ZIP Code</i> )				
<b>Period covered</b>	FROM: Month	Day	Year	TO: Month	Day	Year
	666	1		2		
Signature of authorized person			Title		Date	